



Torque Audit

Running Boards – RX 350/450h PT938-48161



Auditor 1: _____

Installer TLS PQSS

Auditor 2: _____

Installer TLS PQSS

Date/Time: _____

Port: _____

Team: _____

Torque Wrench I.D. #: _____

Torque Wrench I.D. #: _____

Torque Wrench I.D. #: _____

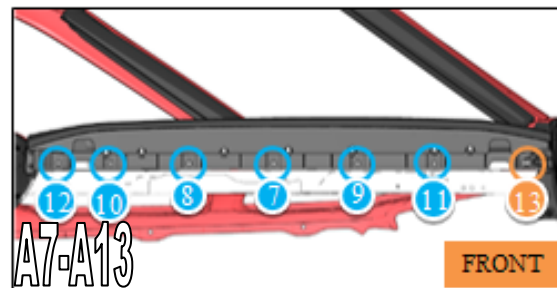
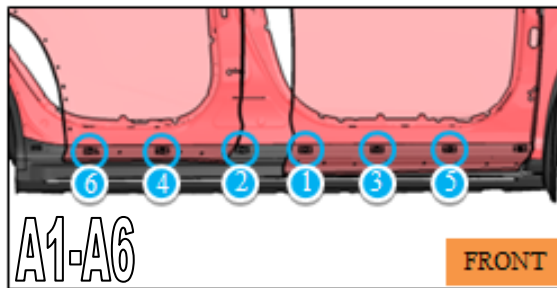
VIN Sticker

Units: Nm ft-lbf/in-lbf

Fastener Description	Fastener	Target	Audit Torque Range
LH M6 Bots	A1-A13	▽ 7 N-m (62 in-lbf)	6.0-10 N·m (54-89 in-lbf)

LH Running Board	Torque	
	#1	#2*
A1		
A2		
A3		
A4		
A5		
A6		
A7		
A8		
A9		
A10		
A11		
A12		
A13		

- Audit Instructions:
- [If a bolt has pre-applied Loctite or other thread locking material, perform torque audit within 5 min](#)
 - **For the self-audit, vehicle must still be on lift.**
 - [If a bolt \(with pre-applied Loctite or other thread locking material\) must be removed, the bolt shall be cleaned, inspected, and reinstalled with Blue Loctite or equivalent thread locking material](#)
 - Confirm Audit Sheet part# matches accessory part#.
 - Fill in required fields, i.e. auditor, date, etc.
 - Place vehicle's VIN Sticker in designated box.
 - Use a calibrated digital torque wrench.
 - Set torque wrench higher than upper limit value.
 - Slowly apply torque until the fastener starts to rotate.
 - Record the torque value into the corresponding cell/table.
 - Repeat for all applicable fasteners.
 - ***If any torque measurement is out of range: loosen, re-torque and re-measure. Record torque value in the #2 column.**





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Units: Nm ft-lbf/in-lbf

VIN Sticker

Fastener Description	Fastener	Target	Audit Torque Range
RH M6 Bolts	B1-B13	7 N-m (62 in-lbf)	6-10 N-m (54-89 in-lbf)

		Torque	
		#1	#2*
RH Running Board	B1		
	B2		
	B3		
	B4		
	B5		
	B6		
	B7		
	B8		
	B9		
	B10		
	B11		
	B12		
	B13		

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